

ALTECH PA6 ECO 4230/100 GF10 MR20

(Last update: 10.10.2023)

MOCOM

Base Polymer	Polyamide 6
Filler/Additive System	10 % glass fibres, 20 % mineral
Special Features	heat stabilised, good flow, low warpage, high surface quality
Market Segment	Automotive
Typical Applications	engine cover, housings

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Injection Moulding	melt temperature 270-290 °C mould temperature 80-100 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	5900 / 2400	MPa	ISO 178
Flexural Stress (3.5% Strain)	- / 55	MPa	ISO 178
Flexural Strength	160 / -	MPa	ISO 178
Tensile Modulus	6700 / 2800	MPa	ISO 527
Tensile Strength at Break	90 / 45	MPa	ISO 527
Tensile Elongation at Break	3 / 16	%	ISO 527
Impact Strength (Charpy, 23°C)	45 / 60	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	4.5 / 7	kJ/m ²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	190 / *	°C	ISO 75-1/-2
Rheological Properties			
Shrinkage (lengthwise, 24h)	0.3 - 0.5	%	ISO 294-4
Shrinkage (lateral, 24h)	0.6 - 0.8	%	ISO 294-4
Physical Properties			
Density	1360 / -	kg/m ³	ISO 1183
Ecological Properties			
Global Warming Potential (GWP)	0.31	kg CO ₂ eq./kg	ISO 14040, 14044

Additional Information

When using raw materials from a recycling process, as with prime materials, ferrous / non-ferrous residues can never be completely excluded. To minimize the risk of possible effects of such residues, MOCOM uses extensive detection and separation systems in the production process of its compounds. However, even these quality assurance systems cannot guarantee that the resulting product is 100% free of such residues. Therefore, we recommend our customers to additionally use their own detection and separation systems adapted to



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their respective process. For further questions and specific advice in connection with MOCOM products, please do not hesitate to contact our application engineering department. The ecological properties listed in this document were calculated for a production in one of our European plants. Data for production in the United States or China can be provided by sending a request to the following address.
technical@mocom.eu

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

The buyer is solely responsible for confirming the suitability of the product for a particular application, its utilization and processing and must observe any applicable laws and government regulations. **NO EXPRESS OR IMPLIED RECOMMENDATION OR WARRANTY IS GIVEN WITH REGARD TO THE SUITABILITY OF THE PRODUCT FOR A PARTICULAR APPLICATION, SUCH AS, BUT NOT LIMITED TO, SAFETY-CRITICAL COMPONENTS OR SYSTEMS.**

Healthcare uses: the supply of any product by ALBIS for any medical, pharmaceutical or diagnostic application is conditional to an assessment by ALBIS in terms of compliance with ALBIS' internal risk management policy – even for products which are in general designated for use in Healthcare applications.

Important: irrespective of product type or designation, ALBIS does not recommend or support the use of any products it supplies which fall into the following medical, pharmaceutical or diagnostic application categories:

- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

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